NATIONAL BOURBON HERITAGE MONTH SPOTLIGHT:





Buffalo Trace Distillery uses one yeast and only one barrel-char for all its whiskies.

Buffalo Trace only uses four mash recipes to craft the entirety of its whiskey portfolio.



BENCHMARK

Elmer T. Lee ROCK HILL FARMS Blanton's

RYE MASH 2

BOURBON

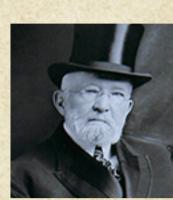
WHEATED

Dappy Dan Winkle's Samily Reserve 23 Year - 20 Year - 15 Year

RYE WHISKEY

SAZERAG

COLONEL E.H. TAYLOR STRAIGHT RYE











THE FIVE MEN WHO BUILT BUFFALO TRACE Colonel Edmund Haynes Taylor | George T. Stagg | Elmer T. Lee | Colonel Albert Blanton | Harlen Wheatley

stills in production at Buffalo Trace Distillery.

There are nine

The number of 20 whiskey brands produced at Buffalo Trace Distillery.



Eagle Rare Bourbon has won 41 awards and accolades, making it the most award-winning Buffalo Trace-produced bourbon.

employees at Buffalo Trace in 1997, when the distillery was only producing at 6 percent of its capacity.

The number of



246

continuously-operating distillery in the United States.

The number of years the Buffalo

production, making it the oldest

Trace Distillery has been in



2,400 Current number of **Buffalo Trace** employees in 2019.

231,523 The record number of consumers who visited **Buffalo Trace Distillery** in 2018.



In April 2018, the Buffalo Trace Distillery rolled its seven millionth barrel produced since Prohibition into Warehouse V, the world's only bonded single barrel aging warehouse.

7,000,000

70,000,000 The number of bottles that will eventually be filled from whiskey currently laid to rest in four newly built barrel warehouses: Warehouses AA, BB, CC and DD.



1,200,000,000

The amount of money Buffalo Trace is investing into the expansion of its distillery and warehouses so that it can keep up with consumer demand for

decades to come.